

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VII (OLD) - EXAMINATION – SUMMER 2017****Subject Code: 171906****Date: 29/04/2017****Subject Name: Quality and Reliability Engineering (Department Elective - I)****Time: 02:30 PM to 05:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1** (a) Define the term Quality. Explain different dimensions of quality **07**  
(b) Discuss TQM implementation and limitations. **07**
- Q.2** (a) Explain the concept of Quality Circles. Discuss advantages and disadvantages of Quality Circles. **07**  
(b) Define Prevention, Appraisal, Internal failure and External failure terms related to the cost of quality. **07**
- OR**
- (b) Explain PDCA cycle in details with suitable example. **07**
- Q.3** (a) Explain the basic concept of ISO 9000 certification. What are the advantages and implementation barriers of the same? **07**  
(b) Write short note on JIT production system. **07**
- OR**
- Q.3** (a) Explain ISO 14000 with its benefits and barriers. **07**  
(b) Explain each phase of 5S technique. List the advantages offered by 5S technique. **07**
- Q.4** (a) What is Design of Experiments (DOE)? What are the components and benefits of DOE? **07**  
(b) What is Failure Mode and Effect Analysis (FMEA)? Discuss various stages of FMEA. **07**
- OR**
- Q.4** (a) What is TPM? Discuss its objectives and benefits of implementing TPM in an industry. **07**  
(b) What is Probability? Explain fundamental laws of probability. **07**
- Q.5** (a) What is Six Sigma? Discuss the concepts, feature and benefits of Six Sigma to an organization. **07**  
(b) Define the following terms: **07**  
Reliability, Failure Density, Mean Time To Failure(MTTF), Mean Time Between Failure(MTBF) and Mean Time To Repair (MTTR).
- OR**
- Q.5** (a) Write short note on **07**  
(I) Lean Manufacturing (II) Business Process Re-engineering  
(b) What is Concurrent Engineering? Explain need of Concurrent Engineering. **07**

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