GUJARAT TECHNOLOGICAL UNIVERSITY

BE - SEMESTER-V (NEW) - EXAMINATION – SUMMER 2017

Subject Code: 2151705

Subject Name: Process Control Systems

Time: 02:30 PM to 05:00 PM

Total Marks: 70

Date: 01/05/2017

Instructions:

- 1. Attempt all questions.
- 2. Make suitable assumptions wherever necessary.
- **3.** Figures to the right indicate full marks.

MARKS

14

0.1 Short Ouestions (one mark each) PD control is widely used for process control. True or False 1 Integral action is responsible for eliminating offset in proportional 2 controller. True or False Derivative action is used for the processes. (fast/slow) 3 Integrator wind up is associated with _____(saturation, self 4 regulation) Delay in the process can contribute on right half s-plane. (pole, 5 zero) Level tank is _____ process. (integrating, exponential) 6 7 Cascade control can be used for any processes. True or False Feed forward control can result in sustained oscillations. True or False 8 9 Derivative action is applied to _____(output, error) to avoid large bumps in actuator signal for step reference tracking. Derivative action is not recommended for the processes which have 10 _____ frequency noise in the output.(high, low) In ratio control systems ratio station is generally kept_____the 11 control loop. (inside, outside) Ratio control is a special type of ______. (feedback, feed forward) 12 control.

- 13 Shrinking and swelling are the phenomena in _____(boilers, generators, turbines)
- 14 Inverse response is caused by the right half plane _____(zero, pole) in the process transfer function.
- - (c) Explain Ziegler Nicholas Tuning method in detail. 07

OR

- (c) Explain linearization method for processes with nonlinear elements.
 Q.3 (a) Give examples and explain in brief the interacting and non interacting 03 processes.
 - (b) State energy balance and component balance equations.
 - (c) Derive the transfer function for non interacting two tank system. Assume 07 suitable data.

04

OR

 Q.3 (a) What is self regulation? Give example for self regulating process. (b) What is integrator windup? State and explain the ways to deal with the same. (c) Give out the guidelines for digital implementation of a PID controller in detail. Q.4 (a) Comment on dead time or process lag. Explain its effects on system stability. (b) What is offset in case of proportional control action? How offset can be eliminated? explain. (c) Comment on controller bias and bump less transfer for PID controller manual and auto mode Q.4 (a) Explain ratio control with suitable example. (b) What era the limitations of accords action? Discuss on tuning 	03
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manual and auto mode OR Q.4 (a) Explain ratio control with suitable example.	04
Q.4 (a) Explain ratio control with suitable example.	07
(b) What are the limitations of assaude control strategy? Discuss on tuning	03
(b) What are the limitations of cascade control strategy? Discuss on tuning rule for the same.	04
(c) Explain cascade control with suitable example in detail.	07
Q.5 (a) Explain shrinking, swelling and inverse response for drum boilers.	03
(b) Explain air fuel ratio for drum boilers.	04
(c) Write the procedure to obtain second order approximate model for a given process.	07
OR	
Q.5 (a) What do you mean by velocity and position algorithm for PID controller implementation?	03
(b) Write a note on ON OFF two position controller with suitable example.	04
(c) A certain thermometer has a time constant of 15 s and initial temperature of 20°C. It is suddenly exposed to a temperature of 100°C. Determine the rise time i.e. time required to attain 90% of steady state value and the	07

temperature at this time.