GUJARAT TECHNOLOGICAL UNIVERSITY BE - SEMESTER-VI • EXAMINATION – SUMMER • 2015

Subject code: 162303Date:08/05/2015Subject Name: Plastic Process Instrumentation and Process ControlTime: 10.30am-01.00pmTotal Marks: 70Instructions:

1. Attempt all questions.

- 2. Make suitable assumptions wherever necessary.
- 3. Figures to the right indicate full marks.

Q.1	(a) (b)	How to measure the rotational speed of a machine element? Explain. Define Range, Sensitivity and Resolution of an instrument.	07 07
Q.2	(a) (b)	What are the different types of Temperature controllers? Explain. Explain the thermal characteristics of the System. OR	07 07
	(b)	Write a short note on Ultra sound transmission line.	07
Q.3	(a)	What are the moulding parameters of an Injection moulding machine? Explain about any one.	07
	(b)	Explain about PID Injection Pressure Control.	07
		OR	
Q.3	(a)	List out the various parts of an injection moulding machine & mention the function of any five.	07
	(b)	What are the advantages of Micro Processor based Process Controller?	07
Q.4	(a)	What are the requirements of Extruder Instrumentation?	07
	(b)	Describe the importance of Melt Pressure.	07
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Q.4	(a)	Explain about the different types of Pressure Transducers used in Extruder.	07
	(b)	How to measure the Barrel Temperature of an Extruder?	07
Q.5	(a)	What are the different cooling methods used in Blow Mould? Explain	07
	(b)	about any one. What is a Sensor? Explain about Temperature sensors.	07
	(U)	OR	07
Q.5	(a)	Explain how to control the parison thickness of an extrusion moulding	07
		process.	
	(b)	Define Process Control. What is the need for Instrumentation?	07