GUJARAT TECHNOLOGICAL UNIVERSITY BE –SEMESTER III–(NEW) • EXAMINATION –SUMMER 2015

Subject Code:2132303 Date:04/06/2015 Subject Name: Basic of Plastic Material Testing **Total Marks: 70** Time:02.30pm-05.00pm **Instructions:** 1. Attempt all questions. 2. Make suitable assumptions wherever necessary. 3. Figures to the right indicate full marks. Q.1 (a) What is the purpose of testing? What are the general precautions to be taken while 07 testing plastics? What do ASTM, ISO and BS stand for? Explain the purpose of standards in detail. 07 **(b)** 07 Q.2 Explain specimen preparation from soft plastic sheet and films. (a) **(b)** Explain the significance, equipments, procedure and factor affecting of Injection 07 moulding for specimen preparation. OR Write about (1) Quality control (2) Test condition and conditioning of test specimens. 07 **(b)** Q.3 (a) What is ASTM standard for Flexural Properties? Discuss the three point bending 07 method of determining the flexural properties of plastics. How do you identify PF, UF and MF using Plastic Identification chart? Discuss. 07 **(b)** OR **Q.3** How do you identify PE, PP and PVC using Plastic Identification chart? Discuss. 07 (a) Give specimen size for compressive strength and describe the method of measurement of 07 **(b)** compressive strength. What are stress and strain? Explain the stress-strain behavior of various types of plastic 07 **Q.4 (a)** material. **(b)** Explain Rockwell hardness test in detail. 07 OR Q.4 Define: Yield point, Necking, Stiffness, Modulus of elasticity, Secant modulus, 07 (a) Poission's ratio, Plasticity. How water absorption of plastic specimens carried out? Explain. 07 **(b)** Discuss the method of measurement of Izod impact strength and compare it with the Q.5 **(a)** 07 charpy impact test. What is MFI? Explain test procedure and factors affecting on test results. 07 **(b)** OR Explain standard test method to determine density of plastics. Q.5 07 **(a)** Explain the test method, procedure and factors affecting of spiral flow test. **(b)** 07
