Seat No.:	Enrolment No.

## GUJARAT TECHNOLOGICAL UNIVERSITY

B. E. - SEMESTER - VI • EXAMINATION - WINTER 2012

Subject code: 160505 Date: 07/01/2013

**Subject Name: Computer Aided Process Synthesis** 

Time: 02.30 pm - 05.00 pm Total Marks: 70

## **Instructions:**

- 1. Attempt any five questions.
- 2. Make suitable assumptions wherever necessary.
- 3. Figures to the right indicate full marks.
- Q.1 (a) For the process fluids as shown in below Table, find 07 minimum utility requirements and pinch temperature. Also show the cascade heat flow diagram. Consider  $\Delta T_{min} = 10^{\circ}C$ .

Streams	SourceT <sub>s</sub> (°C)	$TargetT_t(^{o}C)$	$MC_p(KW/^{\circ}C)$
$H_1$	180	40	20
$H_2$	160	40	40
$C_1$	60	220	30
$C_2$	30	180	22

- **(b)** Explain the threshold approach temperature and optimum **07** approach temperature.
- Q.2 (a) Discuss in brief the Environmetal issues and various safety 07 considerations in product and process design
  - (b) Explain in brief general steps in product and process design **07 OR**
  - (b) Discuss importance of design, equipment sizing and 07 optimization in process design.
- Q.3 (a) Discuss various reactor models in detail. 07
  - (b) Discuss steps involve in construction of attainable region **07** using CSTRs and PFRs.

## OR

- Q.3 (a) Explain reactor design for complex configurations.
  (b) Discuss criteria for selection of separation methods.
  07
  07
- Q.4 (a) Develop Expanded Transshipment model for the data given below. Also draw the cascade heat flow diagram. (Assume  $\Delta T_{min} = 15^{\circ}C$ )

Streams	SourceT <sub>s</sub> (°C)	TargetT.(°C)	MC <sub>p</sub> (KW/°C)
			15
$H_1$	430	340	15
$C_1$	310	395	7
$\mathbb{C}_2$	370	460	32

(b) Explain in detail common industrial separation methods 07

Q.4 (a) Use the marginal vapor rate (MV) method to determine a or sequence for the separation of alcohol mixture. Give rank to various sequences.

Separatio	MV	Separatio	MV
n		n	
	(mol/sec)		(mol/sec)
A/BCDE	12.3	AB/CD	14.6
AB/CDE	18.6	ABC/D	3.7
ABC/DE	10.4	C/DE	6.7
ABCD/E	4.3	CD/E	2.0
B/CDE	13.3	B/CD	9.3
BC/DE	8.0	BC/D	1.3
BCD/E	2.8	A/BC	2.6
A/BCD	9.1	AB/C	5.4
A/B	0	B/C	0
C/D	0	D/E	0

- Q.4 (b) Discuss in detail separation sequences for solid-fluid system. 07
- Q.5 (a) Draw the stream matching diagram above pinch 07 temperature by considering pinch temperature in hot stream  $125^{\circ}C$  from the data given as follows. Assume  $\Delta T_{min} = 13^{\circ}C$

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Streams	$SourceT_s(^{\circ}C)$	$TargetT_t(^{o}C)$	$MC_p(KW/$
			°C)
$H_1$	175	45	10
$H_2$	125	65	40
$C_1$	20	155	20
$\mathrm{C}_2$	40	112	15

(b) Explain detail flow shop and job shop plant with neat **07** diagram.

OR

Q.5 (a) What is Gantt chart? Draw Gantt chart recipe ABAB for very variety of transfer and unlimited storage transfer policies from following processing times.

Product	Stage-1	Stage-2	Stage-3
A	6 hrs	4 hrs	3 hrs
В	3 hrs	2 hrs	2 hrs

**(b)** Discuss design of single product processing sequences.

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**07**