GUJARAT TECHNOLOGICAL UNIVERSITY B. E. - SEMESTER – VII • EXAMINATION – WINTER 2012

Subject code: 171502 Subject Name: Work System Design Time: 10.30 am - 01.00 pm Instructions:

Total Marks: 70

Date: 31/12/2012

- 1. Attempt any five questions.
- 2. Make suitable assumptions wherever necessary.
- 3. Figures to the right indicate full marks.

Q.1	(a)	Define work study and state its field of applications.	07
	(b)	Discuss the effects of working condition on productivity.	07

- Q.2 (a) Explain classification of movements and draw sketches 07 showing normal and maximum working area.
 - (b) "Application of work study is 10% technical and 90% 07 psychological" Explain.

OR

- (b) What do you understand by term 'critical examination' ? 07 Explain procedure to carry out critical examination.
- Q.3 (a) Explain the difference between FPC and two handed 07 process charts.
 - (b) How would ergonomics help to analyze man-machine 07 system ? Can this study improve the work – station layout ? How ? – Discuss.

OR

- Q.3 (a) Explain in brief various techniques used to study path 07 movements during method study and also state their application.
 - (b) Memo motion study is gaining more popularity, why ? 07 Discuss some of its applications in industries.
- Q.4 (a) Can you time the complete task at one instant or you have 07 to divide the task in to elements before timing ? Why ?
 Explain.
 - (b) Explain different methods of using/reading stopwatches. 07 OR
- Q.4 (a) Define qualified worker. What do you understand by the 07 work content of a job or operation. Discuss in detail.
- Q.4 (b) What is rating ? Discuss various methods of rating. 07
- Q.5 (a) Discuss the process of computing standard time. Name 07 various inputs required to compute it.
 - (b) Write brief note on : (i) PMTS (ii) Synthesis 07

OR

- Q.5 (a) How can work sampling be used to study production in 07 machine shop ? Explain with the help of suitable example.
 - (b) Discuss importance of maintaining "Time standards". 07