GUJARAT TECHNOLOGICAL UNIVERSITY Diploma Engineering - SEMESTER-IV • EXAMINATION - SUMMER • 2014 Subject Code: 3345501 Date: 23-05-2014 Subject Name: Instrumentation Control and O.A. Time: 10:30 am - 01:00 pm **Total Marks: 70 Instructions:** 1. Attempt all questions. 2. Make suitable assumptions wherever necessary. 3. Figures to the right indicate full marks. 4. English version is considered to be Authentic. Define the term "METROLOGY". Describe its Objectives. 07 0.1 (a) Differentiate between Interchangeability and Selective assembly. 07 (b) Draw neat sketch of Vernier Caliper, label its parts and Explain its working. 07 Q.2 (a) (b) Draw neat sketch of Main scale and Micrometer scale of Micrometer 07 Instrument calculate its Least Count. OR Draw neat sketch of Dial Indicator and Explain its working. (b) 07 Q.3 Draw neat sketch of Bevel Protector and Explain its working. 07 (a) What do you mean by Angle Gauges. Draw neat sketch of a set of angle (b) 07 gauges for suitable angular dimensions. OR Describe working of Clinometer with neat sketch. 07 **Q.3** (a) (b) Describe Working of Auto Collimator with neat sketch. 07 **Q.4** Describe Surface Roughness terminology with neat sketch. 07 (a) Describe working of any ONE Temperature Measuring Instrument with neat 07 (b) sketch. OR Describe Relationship of Machining Process and Surface Texture. **Q.4** 07 (a) Describe Working of any ONE Pressure Measuring Instrument with neat 07 (b) sketch.

Q.5 (a) Describe Working of any ONE Flow Measuring Instrument with neat sketch. 07 (b) State and Explain Responsibilities of Welding Inspector. 07 OR Q.5 (a) State meaning of "QUALITY". Describe Quality Characteristics and Quality 07 Control. 07

(b) Describe TQM Principle, Procedure and Application.

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