Enrolment No._____

GUJARAT TECHNOLOGICAL UNIVERSITY M. E. - SEMESTER – I • EXAMINATION – SUMMER • 2014

M. E SEMESTER – I • EXAMINATION – SUMMER • 2014			
Subject code: 712503N Date: 19-06-2014			
Subject Name: Modern Weaving Technology			
Time: 02:30 pm - 05:00 pm Total Marks: 70			
Instructions:			
1. Attempt all questions.			
2. Make suitable assumptions wherever necessary.			
	3. Fi	igures to the right indicate full marks.	
0.1	(-)	With reference to the Autocomer winding mosting evolution following:	07
Q.1	(a)	With reference to the Autoconer winding machine explain following: (i) Upper Yarn Sensor (ii) Quality Cut (iii) Drum lap guard	07
	(b)	Write on any one type of yarn tensioning unit of modern warping machine.	07
	(0)	while on any one type of yard tensioning and of modern waiping machine.	07
Q.2	(a)	Discuss problems associated with shuttle looms. Write briefly on techno economics of shuttleless looms.	07
	(b)	Write major characteristics of M8300 multiphase weaving machine. Also compare properties of fabrics made on M8300 with that of projectile loom.	07
		OR	07
	(b)	Write briefly on modern developments of spun yarn sizing machines.	07
Q.3		Write short note on following: (i) Cycle of projectiles on projectile loom	14
		(ii) Shedding and beating on multiphase loom	
		OR	
Q.3	(a)	What are the different types of projectiles? 153ö R.S. projectile loom works with 3 widths of 48ö at 280 RPM with D1 type projectile. Picking consumes 200 deg of rotation. Calculate WIR, WUR, projectile velocity and acceleration.	07
	(b)	Write on different features of quick style change on modern rapier looms.	07
Q.4		With a neat sketch explain working of rapier drive system. OR	14
Q.4	(a)	Discuss effects of yarn structure and count on performance in air jet loom.	07
	(b)	With reference to torsion rod picking, write on following:	07
		(i) Velocity and acceleration of picker shoe(ii) Formula for axial twisting of rod	
		(ii) Formula for axial twisting of rod(iii)Energy requirements for picking	
		(in) Litergy requirements for picking	
Q.5	(a)	How following developments in modern shuttleless looms help improve production and/or quality?	07
		 (i) Auto jet time setting (ii) Forward & backward kick (iii) ETU & ELO 	
	(b)	Write briefly on modern developments of prewetting used on sizing machines. OR	07
Q.5	(a)	Write in brief on features of picking mechanism of water jet loom.	07
	(b)	Explain features of total stop mark prevention system as used on water jet loom by Toyota.	07
