GUJARAT TECHNOLOGICAL UNIVERSITY ME – SEMESTER-1 (NEW) EXAMINATION – WINTER 2016

Subject Code: 2710807 Date:06/01		/2017	
Ti	me: 2 tructio 1.	Attempt all questions. Make suitable assumptions wherever necessary.	70
0.1			07
Q.1	(a)	Classify the advanced metal forming processes through source of energy used; as a classification criterion.	07
	(b)	Enlist the advantages and disadvantages of thermal and mechanical type nontraditional process group.	07
Q.2	(a) (b)	Sketch the material removal mechanics of abrasive flow machining process. Discuss any one material removal model of advanced fine finishing process. OR	07 07
	(b)	Discuss the tool design criteria of electrochemical machining process.	07
Q.3	(a)	Through the sketch, demonstrate the working principle of magnetic abrasive finishing process and labeled the same.	07
	(b)	Explain the working principle of rubber forming process with neat sketch. OR	07
Q.3	(a)	Distinguish the magnetic abrasive finishing (MAF) and magnetorheological abrasive flow finishing (MRAFF).	07
	(b)	Enlist the process parameters of powder rolling process and discuss the effect of individual parameter.	07
Q.4	(a) (b)	Write the short note on magnetic pulse forming. What do you mean by hybrid micromachining? Justify the idea of hybridization in micromachining through suitable example.	07 07
		OR	
Q.4	(a)	Enlist the properties that must satisfy by thin film in surface micromachines and discuss any one of them.	07
	(b)	Describe the working principle of micro-electrochemical machining process.	07
Q.5	(a) (b)	Explain any one solid free form fabrication method. Write the difference between transmission electron microscope and scanning electron microscope. OR	07 07
Q.5	(a) (b)	Explain the surface machining and bulk machining through suitable examples. Explain the material removal mechanism in laser machining of non-metal with example.	07 07
