

GUJARAT TECHNOLOGICAL UNIVERSITY
M. E. - SEMESTER – II • EXAMINATION – WINTER 2012

Subject code: 1722804**Date: 02-01-2013****Subject Name: Metrology and Computer Aided Inspection****Time: 10.30 am – 01.00 pm****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1** (a) What is the difference between accuracy and uncertainty, and precision and accuracy? **07**
- (b) What is the relationship between sensitivity and range? What is the disadvantage of very sensitive instrument? **07**
- Q.2** (a) Discuss the various types of errors. **07**
- (b) Explain application of sensor in measurement with example. **07**
- OR**
- (b) Discuss factor affecting in selection of measuring instrument. **07**
- Q.3** (a) How computer aided inspection is beneficial in manufacturing process. **07**
- (b) Classification of method of measurement. **07**
- OR**
- Q.3** (a) Explain Hall effect sensor and proximity sensor. **07**
- (b) Explain tool wear measurement and surface measurement. **07**
- Q.4** (a) Discuss the machine vision system. **07**
- (b) Enlist of coordinate measuring machine and explain any one. **07**
- OR**
- Q.4** (a) Advantages, Disadvantages, Application and features of CMM. **07**
- Q.4** (b) Write a short note on LASER Interferometer. **07**
- Q.5** (a) Comparison between Line standard and End standard. **07**
- (b) Explain with neat sketch mechanical type sigma comparator. **07**
- OR**
- Q.5** (a) Explain Limitation, characteristics and error in sine bar. **07**
- (b) Feature of transducers. **07**
