## **GUJARAT TECHNOLOGICAL UNIVERSITY** M. E. - SEMESTER – II • EXAMINATION – WINTER • 2013

Subject code: 1723903

Date: 31-12-2013

Subject Name: Thermal Equipment Design

Time: 10.30 am – 01.00 pm

# **Instructions:**

**Total Marks: 70** 

- 1. Attempt all questions.
- 2. Make suitable assumptions wherever necessary.
- **3.** Figures to the right indicate full marks.
- 4. Use of Property tables, steam tables and refrigeration tables are permitted.
- Q.1 (a) State the assumptions made in LMTD method. Explain LMTD method 07 for parallel flow heat exchanger.
  - (b) Steam at atmospheric pressure enters the shell of a surface condenser 07 in which the water flows through a bundle of tubes of diameter 25mm at the rate of 0.05 kg/s. The inlet and outlet temp. of water are  $15^{\circ}$ C and  $70^{\circ}$ C resp. The condensation of steam takes place on the outside surface of the tube. If the overall heat transfer co-efficient is 230 W/m<sup>20</sup>C,calculate using NTU method, (i)Effectiveness of heat exchanger (ii)length of the tube (iii)rate of steam condensation
- Q.2 (a) Give the complete classification of heat exchanger with schematic 07 diagram.
  - (b) Distilled water with a flow rate of 50kg/s enters a baffled shell and 07 tube type heat exchanger at 32°C and leaves at 25°C. heat will be transferred to 150 kg/s of raw water coming from supply at 20°C. Estimate using Kern method, LMTD, shell diameter, equivalent diameter using 1 inch square pitch and heat transfer co-efficient. A single shell and single tube pass is preferable. The tube diameter is 19mm OD and 16mm ID.max. flow velocity through the tube is 2 kg/s. Baffle spacing is 0.5m.
    - OR
  - (b) Using Kern method, Determine the shell side and tube side heat **07** transfer co-efficient for 2-P shell and tube type heat exchanger for the given data: Shell internal diameter = 0.39m, Nos. of tubes = 124, Tube parameters -OD=19mm, ID = 16mm, K<sub>tube</sub> = 60 W/m<sup>2</sup>K, baffle spacing =0.25m and cut = 25%, fouling resistance of 0.000176m<sup>2</sup>.K/W on both side, Pitch size = 0.024m,  $\mu_w$ =6.04 x 10<sup>-4</sup> Ns/m<sup>2</sup>.Mass flow rate = 13.88Kg/s. Assume Th<sub>1</sub>=67°C, Th<sub>2</sub>= 53.2°C, Tc<sub>1</sub>=17°C, Tc<sub>2</sub>=40°C. m<sub>t</sub> = 8.33kg/s

## **Q.3** (a) Write a short note on evaporative condenser.

- 07 07
- (b) A double pipe heat exchanger is employed to heat raw water ( $m_c = 5$

kg/s) from  $15^{\circ}$  to  $65^{\circ}$ C using waste hot water ( $m_{\rm h} = 4.83$  Kg/s) cooled in the process from  $95^{\circ}$  to  $75^{\circ}$ C. The hot water flows in the inner tube (ID = 40mm, OD = 48mm) in counter flow to the raw water which flows in annulus (ID = 75mm, OD = 90mm). Calculate the total length of heat exchanger. Consider K<sub>W</sub> = 60 W/m <sup>o</sup>K.

### OR

**Q.3** (a) Explain double pipe type evaporator.

(b) Write a explain design procedure for condenser.

Q.4

- (a) Explain Plate-Fin Heat Exchanger and Tube-Fin Heat exchanger
- (b) Air enters the core of a finned –tube heat exchanger of the type shown **07** in FIGURE 1 at 1 atm and  $30^{\circ}$  C. The air flows at a rate of 1500 Kg/h perpendicular to the tubes and exits with a mean temperature of  $100^{\circ}$  C. The core is 0.5 m long with a 0.25 m<sup>2</sup> frontal area. Calculate the total pressure drop between the air inlet and outlet and the average heat transfer coefficient on the air side.

#### OR

- Q.4 (a) List out the assumptions made for Regenerator heat transfer analysis
  (b) Determine the effectiveness and the outlet temperatures of the hot and
  07
  - Determine the effectiveness and the outlet temperatures of the hot and **(b)** cold fluids of a two-disk (in parallel) counterflow rotary regenerator for a vehicular gas turbine using the following data: **Operating conditions** Disk geometry (exclusive of rim) Airflow rate = 2.029 kg/sDisk diameter = 0.683 m Gas flow rate = 2.094 kg/sHub diameter = 0.076 m Disk speed = 15 rpmSeal face coverage = 7%Air inlet temperature =  $480^{\circ}$  C Matrix effective mass (two disks) = 34.93 kg Gas inlet temperature =  $960^{\circ}$  C Matrix compactness  $\beta = 5250 \text{ m}^2/\text{m}^3$ Flow length = 0.0715 mFlow split, gas : air = 50:50Heat transfer coefficients Physical properties  $h_{air} = 220.5 \text{ W/m}^2 \text{ K}$  $Cp_{:air} = 1.050 \text{ kJ/kg} \text{ K}$  $h_{gas} = 240.5 \text{ W/m}^2 \text{ K}$  $Cp_{gas} = 1.130 \text{ kJ/kg} \text{ K}$

Q.5 (a) What is cooling tower performance? List the factors affecting it

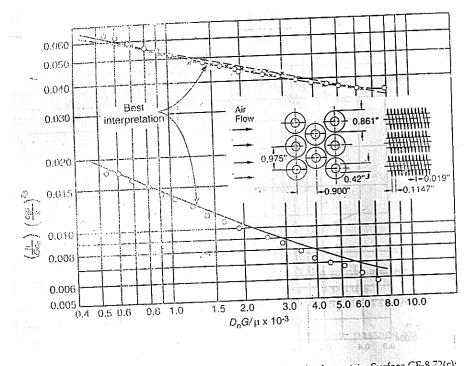
- (b) A chiller system with capacity 500kW and COP 4.5 is designed with a 07 cooling tower, the designed temperatures for water entering and leaving condenser of the cooling tower are 37°C and 32°C respectively, the design wet bulb temperature of the outdoor air is 28°C, what are:
  - a) the cooling tower coefficient
  - b) the required condenser water and air mass rate (in kg/s) in the cooling tower
  - c) the required height of the fill

### OR

- Q.5 (a) Write a short note on forced draft cooling tower 07
  - (b) Describe the main elements of cooling tower with neat sketch. 07

07

07



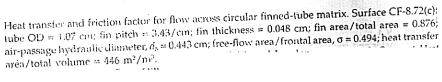


FIGURE	1
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femp. T, °C	Density µ, kg/m <sup>3</sup>	Specific Heat c <sub>o</sub> , J/kg - K	Thermal Conductivity k, W/m + K	Thermal Diffusivity a, m <sup>2</sup> /s <sup>2</sup>	Dynamic Viscosity µ, kg/m - s	Kinematic Viscosity .v. m²/s	Prandti Number
-150	2.866	983	0.01171	4.158 × 10 <sup>-6</sup>			Pr
-100	2.038	966	0.01582		8.636 × 10 <sup>-6</sup>	$3.013 \times 10^{-6}$	0.7246
-50	1.582	999	0.01979	$8.036 \times 10^{-6}$	$1.189 \times 10^{-6}$	$5.837 \times 10^{-6}$	0.7263
-40	1.514	1002	0.02057	$1.252 \times 10^{-5}$	1.474 × 10-5	9.319 × 10 <sup>-6</sup>	0.7440
-30	1.451	1004	0.02037	$1.356 \times 10^{-5}$	$1.527 \times 10^{-5}$	$1.008 \times 10^{-5}$	0.7436
-20	1.394	1004	0.02134	$1.465 \times 10^{-5}$	$1.579  imes 10^{-5}$	$1.087 imes10^{-5}$	0.7425
-10	1.341	1005		$1.578 \times 10^{-5}$	$1.630 \times 10^{-5}$	$1.169 \times 10^{-5}$	0.7408
õ	1.292	1006	0.02288	$1.696 \times 10^{-5}$	$1.680 \times 10^{-5}$	$1.252 \times 10^{-5}$	0.7387
5	1.269		0.02364	1.818 × 10 <sup>-5</sup>	1.729 × 10 <sup>-5</sup>	$1.338 \times 10^{-5}$	0.7362
10		1006	0.02401	$1.880 \times 10^{-5}$	$1.754 \times 10^{-5}$	$1.382 \times 10^{-5}$	0.7350
15	1.246	1006	0.02439	$1.944 \times 10^{-5}$	1.778 × 10-5	1.426 × 10-6	0.7336
20	1:225	1007	0.02476	$2.009 \times 10^{-5}$	$1.802 \times 10^{-5}$	$1.470 \times 10^{-5}$	0.7323
	1.204	1007	0.02514	$2.074 \times 10^{-5}$	$1.825 \times 10^{-5}$	$1.516 \times 10^{-5}$	0.7309
25	1.184	1007	0.02551	$2.141 \times 10^{-5}$	$1.849 \times 10^{-5}$	$1.562 \times 10^{-5}$	0.7296
30	1.164	1007	0.02588	$2.208 \times 10^{-5}$	$1.872 \times 10^{-5}$	$1.608 \times 10^{-5}$	0.7282
35	1.145	1007	0.02625	$2.277 \times 10^{-5}$	$1.895 \times 10^{-5}$	1.655 × 10 <sup>-5</sup>	0.7262
40	1.127	1007	0.02662	$2.346 \times 10^{-5}$	1.918 × 10-5	$1.702 \times 10^{-5}$	0.7255
45	1.109	1007	0.02699	$2.416 \times 10^{-5}$	1.941 × 10 <sup>-5</sup>	1.750 × 10-5	0.7255
50	1.092	1007	0.02735	$2.487 \times 10^{-5}$	$1.963 \times 10^{-5}$	$1.798 \times 10^{-5}$	0.7228
60	1.059	1007	0.02808	$2.632 \times 10^{-5}$	2.008 × 10 <sup>-5</sup>	$1.896 \times 10^{-5}$	0.7228
-70	1.028	1007	0.02881	$2.780 \times 10^{-5}$	$2.052 \times 10^{-5}$	$1.995 \times 10^{-5}$	
80	0.9994	1008	0.02953	2.931 × 10-5	2.096 × 10 <sup>-5</sup>	$2.097 \times 10^{-9}$	0.7177
90	0.9718	1008	0.03024	3.086 × 10-5	2.139 × 10 <sup>-5</sup>	$2.097 \times 10^{-5}$ $2.201 \times 10^{-5}$	0.7154
100	0.9458	1009	0.03095	3.243 × 10-*	$2.133 \times 10^{-5}$ $2.181 \times 10^{-5}$		0.7132
120	0.8977	1011	0.03235	3.565 × 10 <sup>-5</sup>	2.264 × 10 <sup>-5</sup>	$2.306 \times 10^{-5}$	0.7111
140	0.8542	1013	0.03374	3.898 × 10-5	$2.345 \times 10^{-5}$	$2.522 \times 10^{-5}$	0.7073
160	0.8148	1016	0.03511	4.241 × 10 <sup>-5</sup>		$2.745 \times 10^{-5}$	0.7041
180	0.7788	1019	0.03646	$4.593 \times 10^{-5}$	$2.420 \times 10^{-5}$	$2.975 \times 10^{-5}$	0.7014
200	0.7459	1023	0.03779		$2.504 \times 10^{-5}$	$3.212 \times 10^{-5}$	0.6992
250	0.6746	1033	0.04104	$4.954 \times 10^{-5}$	2.577 × 10 <sup>-5</sup>	$3.455 \times 10^{-5}$	0.6974
300	0.6158	1044	0.04104	5.890 × 10 <sup>-5</sup>	$2.760 \times 10^{-5}$	$4.091  imes 10^{-5}$	0.6946
350	0.5664	1044		6.871 × 10 <sup>-5</sup>	$2.934 \times 10^{-5}$	4.765 × 10⁻°	0.6935
00	0.5243	1069	0.04721	7.892 × 10 <sup>-5</sup>	$3.101  imes 10^{-5}$	5.475 × 10 <sup>-5</sup>	0.6937
150	0.4880	1089	0.05015	$8.951 \times 10^{-5}$	$3.261 \times 10^{-5}$	$6.219 \times 10^{-5}$	0.6948
00	0.4565		0.05298	$1.004 \times 10^{-4}$	$3.415  imes 10^{-5}$	$6.997 imes10^{-5}$	0.6965
00	0.4042	1093	0.05572	$1.117 \times 10^{-4}$	$3.563 \times 10^{-5}$	$7.806 \times 10^{-5}$	0.6986
00		1115	0.06093	$1.352 \times 10^{-4}$	$3.846 \times 10^{-5}$	$9.515 \times 10^{-5}$	0.7037
00	0.3627	1135	0.06581	1.598 × 10 <sup>-4</sup>	4.111 × 10 <sup>-5</sup>	1.133 × 10-4	0.7092
00	0.3289	1153	0.07037	$1.855 \times 10^{-4}$	$4.362 \times 10^{-5}$	$1.326 \times 10^{-4}$	0.7149
000	0.3008	1169	0.07465	$2.122 imes10^{-4}$	4.600 × 10-5	$1.529 \times 10^{-4}$	0.7206
	0.2772	1184	0.07868	$2.398 \times 10^{-4}$	$4.826 \times 10^{-5}$	$1.741 \times 10^{-4}$	0.7260
500	0.1990	1234	0.09599	$3.908 \times 10^{-4}$	$5.817 \times 10^{-5}$	$2.922 \times 10^{-4}$	0.7478
000	0.1553	1264	0.11113	$5.664 \times 10^{-4}$	6.630 × 10 <sup>-5</sup>	$4.270 \times 10^{-4}$	0.7539

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