Enrolment No.

# GUJARAT TECHNOLOGICAL UNIVERSITY M. E. - SEMESTER – I • EXAMINATION – WINTER • 2013

### Subject code: 712502N

### Date: 26-12-2013

**Total Marks: 70** 

Subject Name: Theory and Design of Textile Machinery – I

## Time: 10.30 am – 01.00 pm

### **Instructions:**

- 1. Attempt all questions.
- 2. Make suitable assumptions wherever necessary.
- 3. Figures to the right indicate full marks.
- Q.1 (a) Give a brief account of modernization ring and traveler combinations used for 07 high speed ring frame.
  - (b) Discuss modifications made in cylinder and flat wire for high speed production 07 card.
- Q.2 (a) How condensed spun yarn is better than ring spun yarn? What is the drafting 07 modifications made in ring frame for condensed spinning?
  - (b) Write a note on simplafeed and exctafeed chute feed system on card. 07

### OR

- (b) Explain the use of robotics for piecing, cleaning and transportation of material 07 on a ring frame.
- Q.3 Why automation is necessary to upgrade quality and productivity in spinning? 14State effect of automation in design of textile spinning line.

#### OR

- Q.3 What is blending delay? Why is it not a problem in conventional spinning line? 14 What remedial actions are taken to avoid it in modern blow room?
- Q.4 (a) What are main purposes of blending? Mention 3stages of blending operation. 07 Also compare hopper weighing system with metered weighing system with neat sketch.
  - (b) List out and discuss the modifications made in the drafting system of a high 07 speed draw frame for better yarn quality.

### OR

- Q.4 (a) With neat sketch explain features of zone IV fine cleaning machine. 07
  - (b) Write a note on design modification made in builder mechanism flyer and type 07 of drive used on roving frame.
- Q.5 (a) What are advantages of unidirectional feed in modern card compared with 07 conventional feed?
  - (b) Explain lap preparation sequence used for short staple Indian cotton 07 processing. Which sequence gives maximum batt strength and cohesion?

### OR

- Q.5 (a) Explain modifications in Suessen Autocoro 288 to improve rotor yarn quality. 07
  - (b) "New generation comber show better fibre selectivity with optimum noil%." 07 Discuss the statement with reference to design modifications made in comb.

#### \*\*\*\*\*