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Subject code: 713004N

## GUJARAT TECHNOLOGICAL UNIVERSITY M. E. - SEMESTER – I • EXAMINATION – WINTER • 2013

Date: 06-01-2014

**Subject Name: Advance Petroleum Refining** Time: 10.30 am - 01.00 pm**Total Marks: 70 Instructions:** 1. Attempt all questions. 2. Make suitable assumptions wherever necessary. 3. Figures to the right indicate full marks. (a) For the following conditions, calculate (a) the wt% hydrogen in coke, (b) 14 **Q.1** the coke yield and (c) the catalyst to oil ratio. Carbon on Spent catalyst: 1.50 wt% Carbon on regenerated catalyst: 0.80 wt% Air from Blower: 1,55,000 lb/hr Hydrocarbon feed to reactor: 2,95,000 lb/hr Flue gas analysis (Orsat) vol % : CO = 12.0,  $CO_2 = 6.0$ ,  $O_2 = 0.7$ ,  $N_2 =$ 81.3 **Q.2** (a) Discuss in detail about Deep catalytic cracking. 07 (b) Explain the Partial and Complete CO Combustion in Fluid Catalytic 07 cracking unit. OR **(b)** Discuss the role of FCC unit in Gasoline reformation. **07 Q.3** (a) Explain with neat sketch ROSE process. 07 (b) Discuss the Process variable of Solvent Deasphalting process. **07** OR **Q.3** (a) Differentiate between Atmospheric Distillation and Vacuum Distillation 07 unit for Petroleum refining. (b) With neat sketch discuss the Continuous regenerative (moving bed) CCR 07 Platforming process. . **Q.4** 07 (a) What is Visbreaking? Discuss the Coil type visbreaker in detail. (b) Discuss the claus process for sulphur recovery from gaseous H<sub>2</sub>S with 07 neat sketch, OR **Q.4** (a) Explain the STRACTO effluent refrigerated Sulfuric acid Alkylation 07 process with neat flow sheet. **Q.4** (b) Discuss about the feed injection system and Riser termination system of 07 FCC unit. Q.5 (a) Write Short note on Catalyst replacement reactor (OCR). 07 **(b)** Discuss the two stage hydro cracker process. 07 OR Q.5 (a) Discuss about the isocracking for Naphtha and middle distillate 07 production. (b) List out the various ways of producing clean fuels; discuss any one 07 process in detail. \*\*\*\*\*\*\*\*

1