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## **GUJARAT TECHNOLOGICAL UNIVERSITY** BE / ME / MBA / MCA - SEMESTER- • EXAMINATION – WINTER 2014

Subject Code:2710808Date:12/01/2015Subject Name:ADVANCED METROLOGY & EXPERIMENTAL TECHNIQUESTime:Total Marks: 70Instructions:			
	1. 2. 3.	Attempt all questions. Make suitable assumptions wherever necessary.	
Q.1	(a)	Discuss the need for high precision measurement.	07
	(b)	Explain dimensional wear of cutting tools and itos influence on accuracy of machining.	07
Q.2	(a) (b)	Enlist the types of errors. Discuss their causes. Discuss general considerations in data analysis.	07 07
OR			
	(b)	The following results are taken of a pressure using a pressure gauge: 2.97, 2.98, 2.99, 3.00, 3.01, 3.02, 3.03, 3.04, 3.05, Pascal Calculate Arithmetic mean, Average deviation, Standard deviation and variance.	07
Q.3	(a)	Explain experiment design protocols with suitable example.	07
	(b)	The two resistors $R_1$ and $R_2$ are connected in series and then in parallel. The value of resistances are : $R_1 = 100.0\pm 0.1$ and $R_2 = 50\pm 0.03$ . Calculate the uncertainty in the combined resistance for both series and parallel connection. <b>OR</b>	07
Q.3	(a)	Explain different types of experiments.	07
	(b)	Explain the use of probability distributions with suitable example.	07
Q.4	(a)	Explain how LASER interferometer can be used for distance measurement.	07
	(b)	Explain holographic interferometry principle. Explain double exposure holographic interferometry.	07
OR			
Q.4	(a)	Explain different configurations of Coordinate Measuring Machine.	07
	(b)	Explain the different probe sensors used in CMM.	07
Q.5	(a)	Discuss significance of image enhancement in machine vision systems with suitable example.	07
	<b>(b)</b>	Explain the methods of image processing.	07
		OR	

Q.5 (a) Discuss Histogram models used for machine vision systems. 07

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(b) Discuss technical difficulties encountered during image processing for machine 07 vision systems.

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